



Using the K650

- 1. Wear your protective equipment including goggles and dust mask.
2. Check that the cutting wheel is fitted securely, and that the guard is properly adjusted.
3. Always hold the machine securely with both hands: left hand on the front handle, right hand on the rear.
4. Use full throttle: make sure the wheel is running at full speed before lowering it carefully onto the surface.
5. Be prepared for the reactive force when the wheel contacts the surface to be cut: the machine will pull away from you, or pull up a vertical surface.
6. If the machine starts to labour and slow down do not force it so hard. Do not overload the machine. Long shallows cuts keeping the wheel speed up are more effective than aggressive pressure.
7. When you come towards the end of the cut, release some of the pressure on the machine and be prepared for it to come free from the material.
8. The machine can only cut in straight lines. Do not try to go round corners.
9. Only use the machine up to shoulder height. Arrange a suitable working platform if you need to cut higher than this.
10. Watch out for signs that vibration from the work may be affecting your hands. If your fingers start to tingle or feel numb, take a short break from cutting work. Exercise your fingers to encourage blood circulation.
11. To help prevent vibration affecting your hands, operate the machine for shorter periods. Keep your hands warm - wearing gloves may help do this.
12. Stop the engine if leaving the machine unattended.
13. If the K650 does not work properly do not attempt to repair it. Contact the hire company.

Please keep this leaflet safely as it may be required for future reference



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Power Cutter

The rules and procedures in force where people are at work may require the person responsible for this equipment to carry out a specific risk assessment.

It is important to read this entire leaflet BEFORE using the Partner K650 Power Cutter

- 1. Plan your work and think ahead to make sure you will always be working safely.
2. Petrol mixture is highly flammable. Take care not to cause a fire or explosion.
3. This cut off saw is designed to cut concrete, masonry, asphalt, steel, cast iron and similar materials using the appropriate abrasive or diamond wheel.
4. The action of this cut-off saw can cause injury or damage if the machine is not used in a careful and controlled way.
5. If you have not used a cut-off saw before, familiarise yourself with the machine on some straightforward work before you start on the main task.
6. You must have at least the following items of personal protective equipment: goggles; ear muffs or plugs giving protection for levels up to 105 dB(A); Dust mask – a minimum of EN149 FFP3(s) protection; safety boots; gloves.
7. This machine must not be used by minors, or by anyone under the influence of drugs or alcohol.
8. This machine is designed for operation by an able bodied adult. Anyone with either temporary or permanent disability must seek expert advice before using it.



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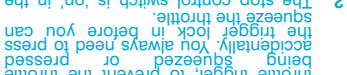


STARTING FROM WARM
1. Make sure the choke control is in the forward position, then proceed as for cold start.

8. After the engine has started, push the choke control forward, press the throttle trigger to release the trigger lock button. The engine will run at idling speed.
9. If the engine has started, push the choke control forward, press the throttle lever in the correct position. If the engine did not start, check that it recoils correctly.
10. Guide the cord back into place so that it may break.

STARTING FROM COLD
1. Turn the stop control to the rear position.
2. Move the choke control to the rear position.
3. Set the throttle trigger to the midway position and lock it using the trigger lock button.

CONTROLS
1. There is a trigger lock control on the throttle trigger, to prevent the throttle being squeezed or pressed accidentally. You always need to press the trigger lock before you can squeeze the throttle. Before you can move your fuel can to a safe, cool place, there is a trigger lock control on the throttle trigger, to prevent the throttle being squeezed or pressed accidentally. You always need to press the trigger lock before you can move your fuel can to a safe, cool place.



2. Use a fresh mixture of two stroke engine oil with petrol. If you are using Partner 2 stroke oil, use 1 measure of oil to 50 measures of petrol (20ml per litre). Otherwise use 1 measure of two stroke oil to 25 measures of petrol (40ml per litre).
3. Stop the engine and let it cool down.
4. If possible move the machine away from your work area.
5. Clean the filler cap and the area around it to prevent dirt falling into the fuel tank.
6. Shake the fuel can to mix the petrol and oil.

REFUELLING
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Before Starting Work...
Useful Reference Points • www.hae.org.uk/businessguard

FITTING A WHEEL
1. Lock the spindle by inserting the guard around the wheel. Tighten the handnut to secure the guard.

CUTTING WHEELS
1. You must not fit or change any abrasive wheel unless you are competent to do so. Do not fit the cutting wheel until you are at the work location, ready to start work.
2. Do not fit the cutting wheel until you are at the work location, ready to start work.
3. Stop the engine before carrying the wheel.
4. Make sure you use the correct type of cutting wheel recommended by the hire company for the material being cut.

OPERATORS
1. The following items of personal protective equipment (PPE) are the minimum that should be worn whenever you use this machine.
2. You must wear impact resistant goggles whenever you use this saw.
3. This equipment is likely to cause noise levels up to 105 dB(A) - wear appropriate ear muffs or plugs giving hearing protection for this level as a minimum.
4. You will need to wear an appropriate dust mask when you are cutting material that causes dust.
5. You must wear safety boots.
6. Anybody who is working near to you will also need to wear appropriate personal protective equipment.



WORK AREA
1. Do not use this saw where there is a danger of explosion. It will ignite fumes from petrol, or gas cylinders.
2. Using this equipment indoors or in confined spaces could cause fatal carbon monoxide poisoning. Never use it in other situations if its suitability and the ventilation required has been fully assessed. Mechanical extraction ventilation will almost always be required.
3. Make sure that the area is clear and safe and that no-one is near to you or could distract you.
4. Protect other people from the noise and dust. Warn others to keep away; put up warning signs, or barriers around your work area.
5. Check that there are no hidden cables, gas, or water pipes where you are going to cut.